



**NORTON NOMINAL BORE SIZES IMPERIAL**

NOTE! ALWAYS CHECK CLEARANCES USING THE PISTONS YOU INTEND TO USE. IN THE ABSENCE OF ANY ALTERNATIVE INFORMATION THE RULE OF THUMB IS 0.0015" PER INCH OF BORE.

IN THE INTEREST OF CONTINUITY AND COMPLETION THIS INFORMATION IS PRESENTED FOR ALL PISTON SIZES THAT ARE, HAVE OR MAY BE OFFERED. SOME SIZES MAY NOT BE AVAILABLE AND IDEALLY YOU SHOULD OBTAIN PISTONS PRIOR TO REBORING. AS WELL AS PISTONS, PISTON RINGS, LIGHTWEIGHT GUDGEON PINS AND CIRCLIPS WE ALSO OFFER A FULL RANGE OF TOP QUALITY CENTRIFUGALLY CAST CYLINDER LINERS ALLOWING YOU TO RECLAIM THE MOST WORN OR DAMAGED CYLINDERS.

TO CONVERT THESE IMPERIAL DIMENSIONS TO MILLIMETRES DIVIDE BY 0.03937

**SIZE**

<b>MODEL</b>	<b>STANDARD</b>	<b>+0.010</b>	<b>+0.020</b>	<b>+0.030</b>	<b>+0.040</b>	<b>+0.060</b>	<b>+0.080</b>
JUBILEE	2.3622"	2.3722"	2.3822"	2.3922"	2.4022"	2.4222"	2.4422"
NAVIGATOR/ELECTRA	2.480"	2.490"	2.500"	2.510"	2.520"	2.540"	2.560"
350 SINGLE CYLINDER O.H.C / O.H.V	2.7953"	2.8053"	2.8153"	2.8253"	2.8353"	2.8553"	2.8753"
500 O.H.V SIDE VALVE & EARLY O.H.C SINGLES	3.1102"	3.1202"	3.1302"	3.1402"	3.1502"	3.1702"	3.1902"
500 O.H.C (LATER)	3.1346"	3.1446"	3.1546"	3.1646"	3.1746"	3.1946"	3.2146"
500 TWIN CYLINDER	2.599"	2.609"	2.619"	2.629"	2.639"	2.659"	2.679"
596 O.H.V & 633 SIDE VALVE	3.2283"	3.2383"	3.2483"	3.2583"	3.2683"	3.2883"	3.3083"
597, 77, 99 AND 650 TWINS	2.677"	2.687"	2.697"	2.707"	2.717"	2.737"	2.757"
750 TWINS	2.8746"	2.8846"	2.8946"	2.9046"	2.9146"	2.9346"	2.9546"
828 TWINS	3.0315"	3.0415"	3.0515"	3.0615"	3.0715"	3.0915"	3.1115"